

Direct Plug Kits

MIG Welding Accessory

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Miller® Accu-Mate™ direct plug kit shown attached to Bernard Mig Q-Gun™



The Right Tool for the Job.

Extremely durable and easy to maintain, our direct plug kits let you connect our MIG guns to most any feeder or machine on the market.

Interchangeable direct plugs connect to wire feeders and machines from major manufacturers.

Rigid strain relief has thick walls and integrated power pin bushing for increased durability and reduces parts.

Direct plugs can be changed without removing rigid strain relief and trigger cable adapters make cutting and splicing trigger wires **unnecessary** to ease maintenance and reduce operator downtime.

NOTE: Direct plug kits include strain relief set, adapter block and screw (where applicable) for adaptation to guns with old-style direct plug.

Made with
Pride and without
Compromise in the
USA

Bernard®

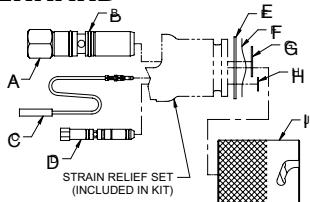
An Illinois Tool Works Company
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Beecher, Illinois 60401 USA

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Fax: 708-946-6726
For more information, visit us at BernardWelds.com

BERNARD®

Available Direct Plug Kits & Replacement Parts

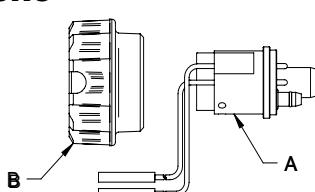
BERNARD



BERNARD QUICK DISCONNECT KIT 1199

A.	Power Pin Assembly	2200008
B.	O-Ring (2 Required)	4929
C.	Lead Wire (2 Required)	4924
D.	Gas Pin Assembly	2060033
E.	Snap Ring, Large	4911
F.	Wave Ring	4916
G.	Snap Ring, Medium	4912
H.	Snap Ring, Small	2250016
I.	Locking Sleeve	4925

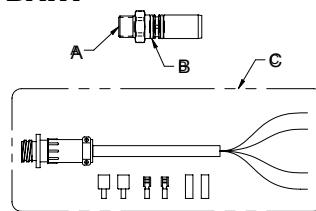
EURO



EURO DIRECT PLUG KIT

A.	Euro Block Assembly	5060
B.	Adaptor Nut	4816

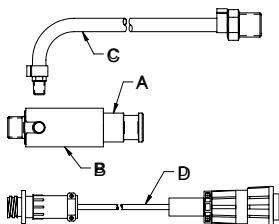
HOBART



HOBART DIRECT PLUG KIT

A.	Power Pin Assembly	2200098
B.	O-Ring (2 Required)	4713
C.	Trigger Cable Adapter	SCT1N

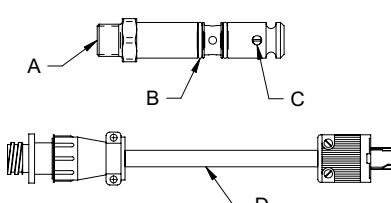
LINCOLN



LINCOLN DIRECT PLUG KIT

A.	Power Pin
B.	Insulator
C.	Gas Line Assembly
D.	Trigger Cable Adapter

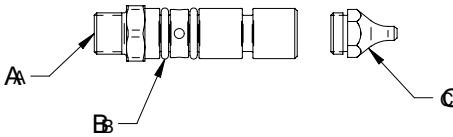
L-TEC



L-TEC DIRECT PLUG KIT

A.	Power Pin Assembly
B.	O-Ring (2 Required)
C.	Set Screw
D.	Trigger Cable Adapter

MILLER

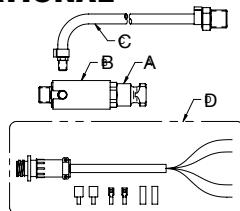


MILLER DIRECT PLUG KIT

A.	Power Pin Assembly	2200101
B.	O-Ring (2 Required)	4478
C.	Power Pin Tip (.023" - .045")	4477
	Power Pin Tip (3/32" - 1/8")	4474
	*Power Pin Tip (.052" - 5/64")	4477-564
	Power Pin Tips for Aluminum Wire	
	*Power Pin Tip (.030" - .035")	2200105
	*Power Pin Tip (.040" - 3/64")	2200106
	*Power Pin Tip (.052" - 1/16")	2200107

*Optional

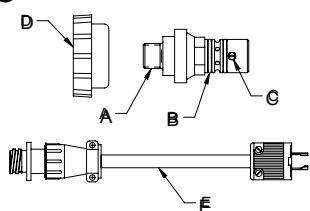
NATIONAL



NATIONAL DIRECT PLUG KIT

A.	Power Pin
B.	Insulator
C.	Gas Line Assembly
D.	Trigger Cable Adapter

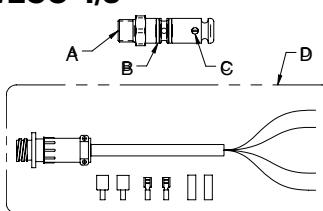
OXO



OXO DIRECT PLUG KIT

A.	Power Pin Assembly
B.	O-Ring (2 Required)
C.	Set Screw
D.	Adaptor Nut
E.	Trigger Cable Adapter

TWECO 4/5



TWECO 4 DIRECT PLUG KIT

A.	Power Pin Assembly (Tweco 4)	2200118
B.	Power Pin Assembly (Tweco 5)	2200104
B.	O-Ring (2 Req'd - Tweco 4)	4713
B.	O-Ring (2 Req'd - Tweco 5)	4929
C.	Set Screw	4714
D.	Trigger Cable Adapter	SCT1N
	*Trigger Cable Adapter, Lincoln	SCL1N
	*Trigger Cable Adapter, ESAB	SCX1N

*Optional